

TECHNICAL SERVICE BULLETIN

75-D-6



Triumph

May 1975

NO.

SUBJECT:

SELECTOR SHAFT YOKE PLASTIC BUSH
WORKING LOOSE

MODELS:

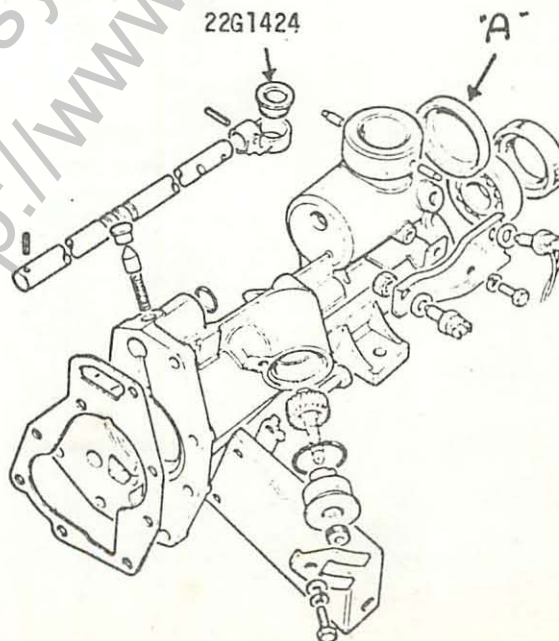
SPITFIRE 1500 & TR7

Complaints have been received of the plastic bush, Part No. 22G1424 which is located at the rear end of the single rail selector shaft in the selector shaft yoke directly under the gear lever working loose in service.

Where this occurs, a satisfactory repair can be carried out using Loctite 636 to secure the bush in the yoke. (Please note that Loctite 636 specification must be strictly observed).

Owing to the the yoke being a cast component, it must be supported when tapping the plastic bush back into position to avoid possible fractures.

To obtain access to the gear lever housing to support the yoke, the large welch plug at the rear of the housing must be removed. (Item A on diagram). It is essential that the bore in the yoke and exterior of the plastic bush are thoroughly clean and free from oil before applying Loctite 636.



NL 406-UK