

TECHNICAL SERVICE BULLETIN

77-D-9



Triumph

NO. November, 1977

SUBJECT:

FLUID FILLING PROCEDURE FOR RE-BUILT AUTOMATIC TRANSMISSION

MODELS:

Borg Warner Model 65

All re-built transmissions and convertors are supplied dry, (automatic transmission fluid is drained for shipping).

Procedure for filling the transmission and convertor is as follows:

1. Use automatic transmission fluid specification A.T. F Type M2C 35F
Maximum capacity is 6 quarts.
2. Fill transmission until dip stick indicates full (approximately 5 quarts), air trapped in convertor.
3. Run engine at idle, apply brakes firmly, move selector lever through forward and reverse several times.
Check fluid level and add as required.
4. Apply brake firmly, run at 1000 RPM, move selector lever through forward and reverse several times and check fluid level and add as required, (stabilization may take 5 to 10 minutes).
5. Road test vehicle for proper transmission operation.
6. Re-check level and add fluid as required.

NOTE: All re-built automatic transmission units shipped from Borg-Warner will have a "NO FLUID" Warning Label.

R.E.K.